SYSMAC CJ-series CJ1 CPU Units

CJ1H-CPU6□H-R/6□H CJ1G-CPU4□H CJ1M-CPU1□

CSM CJ1-CPU DS F 4 1

Introducing the High-speed "-R" Flagship Models!

 Small! Fast! Flexible!
 These machine controllers provide flexible control for all kinds of applications.





CJ1H-CPU67H-R

CJ1M-CPU12

Features

- Compact 90 × 65 mm (H × D) dimensions are first class in the industry.
- Provides excellent high-speed control performance, with high-speed processing of 16 ns for LD instructions and 0.24 μs for floating-point calculations
- A wide range of models is available, from the high-end models (2,560 points and 250K steps of program capacity) to basic models (160 points and 5K steps).
- Other models are available with special functions such as the CJ1M-CPU2□, which provides positioning functions and built-in I/O, and the CJ1G-CPU4□P.
- High-capacity Memory Cards up to 128 MB can be installed, and used to backup the program and system settings, or log customer data.
- The large instruction set can support diverse applications. Four types of programming are supported (ladder, structured text, sequential function charts, and instruction lists), with approximately 400 instructions and 800 instruction variations.
- These CJ-series CPU Units support structured programming using function blocks, which can improve the customer's program development resources.
- The various protection functions provide improved security to protect valuable software resources and property.
- The CPU Units are compatible with the CX-One Integrated Tool Package. Information for each component can be linked, and the system's data can be integrated into one database. The software can provide total support from PLC settings to network startup.

Ordering Information

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

		Specificat	tions			rent ption(A)				
Name	Maximum number of I/O points and mountable Units (No. of Expansion Racks)	Program Data area memory capacity		LD execution time	5 V system	24 V system	Model number	standards		
		250K steps	448K words DM: 32K words EM: 32K words × 13 banks				CJ1H-CPU67H-R			
CJ1-H-R CPU Units	2,560 I/O points and 40 Units	120K steps	256K words DM: 32K words EM: 32K words × 7 banks	0.040	0.99		CJ1H-CPU66H-R	UC1, CE, N, L UC1, CE, N, L		
	max. (3 Expansion Racks max.)	60K steps	128K words DM: 32K words EM: 32K words × 3 banks	- 0.016 μs	(See note.)	_	CJ1H-CPU65H-R			
		30K steps	64K words DM: 32K words EM: 32K words × 1 bank			CJ1H-CPU64H-R				
CJ1H-H CPU Units		250K steps	448K words DM: 32K words EM: 32K words × 13 banks		0.99 (See note.)				CJ1H-CPU67H	l
	2,560 I/O points and 40 Units max. (3 Expansion Racks max.)	120K steps	256K words DM: 32K words EM: 32K words × 7 banks	0.02 μs (See		See –	CJ1H-CPU66H	UC1, CE, N, L		
3		60K steps	128K words DM: 32K words EM: 32K words × 3 banks					CJ1H-CPU65H		
CJ1G-H CPU Units	1,280 I/O points and 40 Units max. (3 Expansion Racks max.)	60K steps	128K words DM: 32K words EM: 32K words × 3 banks		0.91 (See note.)	_	CJ1G-CPU45H	HC1 CE N		
		30K steps	- 64K words	0.04 μs			CJ1G-CPU44H	L UC1, CE, N,		
	960 I/O points and 30 Units max.	20K steps	DM: 32K words EM: 32K words × 1 bank		note.)		CJ1G-CPU43H			
99	(2 Expansion Racks max.)	10K steps	EIVI: 32K WORDS X I DANK				CJ1G-CPU42H			
CJ1M CPU Units	640 I/O points and 20 Units max. (1 Expansion Rack max.)	20K steps					CJ1M-CPU13			
	320 I/O points and 10 Units max. (No Expansion Racks)	10K steps	32K words DM: 32K words EM: None	0.1 μs	0.58 (See note.)	_	CJ1M-CPU12	UC1, CE, N, L		
	160 I/O points and 10 Units max. (No Expansion Racks)	5K steps			11010.)		CJ1M-CPU11			

Note: These values include the current consumption of a Programming Console. When using an NT-AL001 RS-232C/RS-422A Adapter, add 0.15A/ per Adapter.

When using a CJ1W-CIF11 RS-422A Adapter, add 0.04A per Adapter.

Accessories

The following accessories come with CPU Unit:

Item	Specification
Battery	CJ1-H-R/ CJ1H-H/ CJ1G-H: CPM2A-BAT01 CJ1M: CJ1W-BAT01
End Cover	CJ1W-TER01 (necessary to be mounted at the right end of CPU Rack)
End Plate	PFP-M (2 pcs)
Serial Port (RS-232C) Connector	Connector set for serial port connection (D-SUB 9-pin male connector)

Specifications

Common Specifications

	Item	Specifications				
Control me	ethod	Stored program				
I/O control	l method	Cyclic scan and immediate processing are both possible.				
Programm	ning	LD (Ladder), SFC (Sequential Function Chart), ST (Structured Text), Mnemonic				
CPU proce	essing mode	CJ1-H CPU Units: Normal Mode, Parallel Processing Mode with Asynchronous Memory Access, Parallel Processing Mode with Synchronous Memory Access, or Peripheral Servicing Priority Mode CJ1M CPU Units: Normal Mode or Peripheral Servicing Priority Mode CJ1 CPU Units: Normal Mode or Peripheral Servicing Priority Mode				
Instruction	n length	1 to 7 steps per instruction				
Ladder ins		Approx. 400 (3-digit function codes)				
Execution	time	CJ1-H-R CPU Units: Basic instructions: 0.016 μs min. Special instructions: 0.048 μs min. CJ1-H CPU Units: Basic instructions: 0.02 μs min. Special instructions: 0.06 μs min. CJ1M CPU Units (CPU12/13/22/23): Basic instructions: 0.10 μs min. Special instructions: 0.15 μs min. CJ1M CPU Units (CPU11/21): Basic instructions: 0.10 μs min. Special instructions: 0.10 μs min. Special instructions: 0.15 μs min. CJ1 CPU Units: Basic instructions: 0.12 μs min. Special instructions: 0.18 μs min. Special instructions: 0.19 μs min. Special instructions: 0.19 μs min.				
Overhead	time	CJ1-H-R CPU Units: Normal mode: 0.13 ms min. Parallel processing: 0.28 ms min. CJ1-H CPU Units: Normal mode: 0.3 ms min. Parallel processing: 0.3 ms min. Parallel processing: 0.3 ms min. CJ1M CPU Units (CPU12/13/22/23): 0.5 ms min. CJ1M CPU Units (CPU11/21): 0.7 ms min. CJ1 CPU Units: 0.5 ms min.				
Unit conne	ection method	No Backplane: Units connected directly to each other.				
Mounting		DIN Track (screw mounting not possible)				
	number of connectable	CJ1-H and CJ1 CPU Units: Per CPU or Expansion Rack: 10 Units including Basic I/O Units, Special I/O Units, and CPU Units on CPU Rack and 10 Units each on 3 Expansion Racks = 40 Units total CJ1M CPU Units: Total of 20 Units in the System, including 10 Units on CPU Rack and 10 Units on one Expa	·			
CJ1-H and CJ1 CPU Units: 3 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on each Expan CJ1M CPU Units (CPU 13/23 only): 1 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on the Expansion is not possible. CJ1M CPU Units: 3 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on the Expansion is not possible. Expansion is not possible.						
Number of	f tasks	288 (cyclic tasks: 32, interrupt tasks: 256) With CJ1-H or CJ1M CPU Units, interrupt tasks can be defined as cyclic tasks called "extra cyclo 288 cyclic tasks can be used. Note: 1. Cyclic tasks are executed each cycle and are controlled with TKON(820) and TKOF 2. The following 4 types of interrupt tasks are supported. Power OFF interrupt tasks: 1 max. Scheduled interrupt tasks: 2 max. I/O interrupt tasks: 32 max. External interrupt tasks: 256 max.				
Interrupt types		Scheduled Interrupts: Interrupts generated at a time scheduled by the CPU Unit's built-in timer. (See note. 1) I/O Interrupts: Interrupts from Interrupt Input Units. Power OFF Interrupts (See note 2.): Interrupts executed when the CPU Unit's power is turned OFF. External I/O Interrupts: Interrupts from the Special I/O Units or CPU Bus Units. Note: 1. CJ1-H and CJ1 CPU Units: Scheduled interrupt time interval is either 1 ms to 9,999 ms (in increments of 1 ms) or 10 ms to99,990 ms (in increments of 10 ms) CJ1-H-R CPU Units: Scheduled interrupt time interval is 0.2 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 0.1 ms), 2. Not supported when the CJ1W-PD022 Power Supply Unit is mounted.				
than one to		CJ1-H CPU Units: Supported (called "global subroutines"). CJ1 CPU Units: Not supported.				
	olocks (CPU Unit with on 3.0 or later only)	Languages in function block definitions: ladder programming, structured text				
CIO (Core I/O) Area	I/O Area	1,280: CIO 000000 to CIO 007915 (80 words from CIO 0000 to CIO 0079) The setting of the first word can be changed from the default (CIO 0000) so that CIO 0000 to CIO 0999 can be used. I/O bits are allocated to Basic I/O Units.	The CIO Area can be used as work bits if the bits are not used as shown here.			

	Item		Specificati	ons		
	Link Area		10000 to CIO 119915 (words CIO 1000 to ta links and are allocated to Units in Contri			
	CPU Bus Unit Area	6,400 (400 words): CIO	150000 to CIO 189915 (words CIO 1500 to the operating status of CPU Bus Units.			
	Special I/O Unit Area	Special I/O Unit bits are Note: Special I/O Units	D 200000 to CIO 295915 (words CIO 2000 allocated to Special I/O Units. (10 words p are I/O Units that belong to a special group AD081 Analog Input Unit	er Unit, 96 Únits max.)		
	Serial PLC Link Area (CJ1M CPU Units only)					
			320000 to CIO 379915 (words CIO 3200 to ted to Slaves for DeviceNet Unit remote I/C with fixed allocations.		The CIO Area can be used as	
CIO (Core I/O)		Fixed allocation setting 1	Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363		work bits if the bits are not used as shown here.	
Area		Fixed allocation setting 2	Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563			
	DeviceNet Area	Fixed allocation setting 3	Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763			
		The following words are as a Slave.	allocated to the Master function even when	the DeviceNet Unit is used		
		Fixed allocation setting 1	Outputs: CIO 3370 (Slave to Master) Inputs: CIO 3270 (Master to Slave)			
		Fixed allocation setting 2	Outputs: CIO 3570 (Slave to Master) Inputs: CIO 3470 (Master to Slave)			
		Fixed allocation setting 3	Outputs: CIO 3770 (Slave to Master) Inputs: CIO 3670 (Master to Slave)			
	Internal I/O Area	4,800 (300 words): CIO 120000 to CIO 149915 (words CIO 1200 to CIO 1499) 37,504 (2,344 words): CIO 380000 to CIO 614315 (words CIO 3800 to CIO 6143) These bits in the CIO Area are used as work bits in programming to control program execution. They cannot be used for external I/O.				
Work Area	a	8,192 bits (512 words): W00000 to W51115 (W000 to W511) Controls the programs only. (I/O from external I/O terminals is not possible.) Note: When using work bits in programming, use the bits in the Work Area first before using bits from other areas.				
Holding Area		8,192 bits (512 words): H00000 to H51115 (H000 to H511) Holding bits are used to control the execution of the program, and maintain their ON/OFF status when the PLC is turned OFF or theoperating mode is changed. Note: The Function Block Holding Area words are allocated from H512 to H1535. These words can be used only for the function block instance area (internally allocated variable area).				
Auxiliary	Area	Read only: 7,168 bits (448 words): A00000 to A44715 (words A000 to A447) Read/write: 8,192 bits (512 words): A44800 to A95915 (words A448 to A959) Auxiliary bits are allocated specific functions.				
Temporar	y Area	16 bits (TR0 to TR15) Temporary bits are used to temporarily store the ON/OFF execution conditions at program branches.				
Timer Are	a	4,096: T0000 to T4095 (used for timers only)				
Counter A	Area	4,096: C0000 to C4095 (used for counters only) 32 Kwords: D00000 to D32767				
DM Area		Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the DM Area maintain their status when the PLC is turned OFF or the operating mode is changed. Internal Special I/O Unit DM Area: D20000 to D29599 (100 words × 96 Units) Used to set parameters for Special I/O Units. CPU Bus Unit DM Area: D30000 to D31599 (100 words × 16 Units) Used to set parameters for CPU Bus Units.				
EM Area (CJ1-H and CJ1 CPU Units only)		32 Kwords per bank, 13 banks max.: E0_00000 to EC_32767 max. (depending on model of CPU Unit) Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the EM Area maintain their status when the PLC is turned OFF or the operating mode is changed. The EM Area is divided into banks, and the addresses can be set by either of the following methods. Changing the current bank using the EMBC(281) instruction and setting addresses for the current bank. Setting bank numbers and addresses directly. EM data can be stored in files by specifying the number of the first bank.				
Index Registers		IR0 to IR15 Store PLC memory addresses for indirect addressing. Index registers can be used independently in each task. One register is 32 bits (2words). • CJ1-H and CJ1M CPU Units: Setting to use index registers either independently in each task or to share them between tasks. • CJ1 CPU Units: Index registers used independently in each task.				
Task Flag	Area	32 (TK0000 to TK0031) Task Flags are read-only task is not executable or	r flags that are ON when the corresponding in standby status.	cyclic task is executable an	d OFF when the corresponding	
Trace Mer	nory	4,000 words (trace data:	•			
File Memo	ory		at flash memory cards can be used (MS-DC) and CJ1 CPU Units only): Part of the EM A can be used.		memory (MS-DOS format).	

Function Specifications

Item	Speci	fications			
Constant cycle time	1 to 32,000 ms (Unit: 1 ms) When a Parallel Processing Mode is used for a CJ1-H CPU U	nit the cycle time for executing instructions is constant			
Cycle time monitoring	Possible (Unit stops operating if the cycle is too long): 10 to 40,000 ms (Unit: 10 ms) When a Parallel Processing Mode is used for a CJ1-H CPU Unit, the instruction execution cycle is monitored. CPU Unit operation will stop if the peripheral servicing cycle time exceeds 2 s (fixed).				
I/O refreshing	Cyclic refreshing, immediate refreshing, refreshing by IORF(097). IORF(097) refreshes I/O bits allocated to Basic I/O Units and Special I/O Units. With CJ1-H-R CPU Units the SPECIAL I/O UNIT I/O REFRESH instruction (FIORF(225)) can be used to refresh Special I/O Units whenever required (including allocated DM Area words). With the CJ1-H and CJ1M CPU Units, the CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction can be used to refresh bits allocated to CPU Bus Units in the CIO and DM Areas whenever required.				
Timing of special refreshing for CPU Bus Units	Data links for Controller Link Units and SYSMAC LINK Units, remote I/O for DeviceNet Units, and other special refreshing for CPU Bus Units is performed at the following times: • CJ1 CPU Units: I/O refresh period • CJ1-H and CJ1M CPU Units: I/O refresh period and when the CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction is executed.				
I/O memory holding when changing operating modes	Depends on the ON/OFF status of the IOM Hold Bit in the Aux	xiliary Area.			
Load OFF	All outputs on Output Units can be turned OFF when the CPU	Unit is operating in RUN, MONITOR, or PROGRAM mode.			
Timer/Counter PV refresh method	CJ1-H and CJ1M CPU Units: BCD or binary (CX-Programm CJ1 CPU Units: BCD only.				
Input response time setting	and chattering or it can be decreased to detect shorter pulses				
Mode setting at power-up	Possible (By default, the CPU Unit will start in RUN mode if a	,			
Flash memory (CJ1-H and CJ1M CPU Units only)	The user program and parameter area data (e.g., PLC Setup) are always backed up automatically in flash memory. (automatic backup and restore.) • CPU Units with unit version 3.0 or later only: When downloading projects from CX-Programmer Ver. 5.0 or higher, symbol table files (including CX-Programmer symbol names I/O comments), comment files (CX-Programmer rung comments, other comments), and program index files (CX-Programmer section names, section comments, or program comments) are stored in comment memory within the flash memory.				
	Automatically reading programs (autoboot) from the Memory Card when the power is turned ON.	Possible			
	Program replacement during PLC operation	Possible			
Memory Card functions	Format in which data is stored in Memory Card	User program: Program file format PLC Setup and other parameters: Data file format I/O memory: Data file format (binary format), text format, or CSV format			
	Functions for which Memory Card read/write is supported	User program instructions, Programming Devices (including CX-Programmer and Programming Consoles), Host Link computers, AR Area control bits, easy backup operation			
Filing	Memory Card data and the EM (Extended Data Memory) Area				
Debugging	Control set/reset, differential monitoring, data tracing (schedul tracing, storing location generating error when a program erro	ed, each cycle, or when instruction is executed), instruction error r occurs.			
Online editing	When the CPU Unit is in MONITOR or PROGRAM mode, mul edited together. This function is not supported for block progra (With the CX-Programmer is used, multiple program sections of Console is used, the program can be edited in mnemonics on	amming areas. If the user program can be edited together. When a Programming			
Program protection	Overwrite protection: Set using DIP switch. Copy protection: Password set using CX-Programmer or Prog	gramming Consoles.			
Error check	User-defined errors (i.e., user can define fatal errors and non- The FPD(269) instruction can be used to check the execution FAL and FALS instructions can be used with the CJ1-H and C	time and logic of each programming block.			
Error log	Up to 20 errors are stored in the error log. Information include A CJ1-H or CJ1M CPU Unit can be set so that user-defined F				
Serial communications	Built-in peripheral port: Programming Device (including Progra 232C port: Programming Device (excluding Programming Cor NT Links, Serial Gateway (Compoway/F master)	amming Console) connections, Host Links, NT Links Built-in RS-nsole) connections, Host Links, no-protocol communications,			
	Serial Communications Unit (sold separately): Protocol macro Serial Gateway (Compoway/F master, Modbus master)	s, Host Links, NT Links, Modbus-RTU slave, No-protocol,			
	Provided on all models. Accuracy: Ambient temperature Monthly error				
Clock	55°C –3.5 min to +0.5				
	25°C -1.5 min to +1.5 min 0°C -3 min to +1 min Note: Used to store the time when power is turned ON and when errors occur.				
Power OFF detection time	AC Power Supply Unit: 10 to 25 ms (not fixed) DC Power Supply Unit PD025: 2 to 5 ms; PD022: 2 to 10 ms				
Power OFF detection delay time	0 to 10 ms (user-defined, default: 0 ms) Note: Not supported when the CJ1W-PD022 Power Supply 0	Jnit is mounted.			
Memory protection	Held Areas: Holding bits, contents of Data Memory and Exten and present values. Note: If the IOM Hold Bit in the Auxiliary Area is turned ON, and	ded Data Memory, and status of the counter Completion Flags and the PLC Setup is set to maintain the IOM Hold Bit status when Area, the Work Area, part of the Auxiliary Area, timer Completion			

Item	Specifications
Sending commands to a Host Link computer	FINS commands can be sent to a computer connected via the Host Link System by executing Network Communications Instructions from the PLC.
Remote programming and monitoring	Host Link communications can be used for remote programming and remote monitoring through a Controller Link, Ethernet, DeviceNet, or SYSMAC LINK network.
Communicating across network levels	Remote programming and monitoring from Support Software and FINS message communications can be performed across different network levels, even for different types of network. Pre-Ver. 2.0: Three levels Version 2.0 or later: Eight levels for Controller Link and Ethernet networks (See note.), three levels for other networks. Note: To communicate across eight levels, the CX-Integrator or the CX-Net in CX-Programmer version 4.0 or higher must be used to set the routing tables.
Storing comments in CPU Unit	I/O comments can be stored as symbol table files in the Memory Card, EM file memory, or comment memory (see note). Note: Comment memory is supported for CX-Programmer version 5.0 or higher and CS/CJ-series CPU Units with unit version 3.0 or later only.
Program check	Program checks are performed at the beginning of operation for items such as no END instruction and instruction errors. CX-Programmer can also be used to check programs.
Control output signals	RUN output: The internal contacts will turn ON (close) while the CPU Unit is operating (CJ1W-PA205R).
Battery life	Battery Set for CJ1-H and CJ1 CPU Units: CPM2A-BAT01 Battery Set for CJ1M CPU Units: CJ1W-BAT01
Self-diagnostics	CPU errors (watchdog timer), I/O bus errors, memory errors, and battery errors.
Other functions	Storage of number of times power has been interrupted. (Stored in A514.)

CJ1-H-R, CJ1-H, CJ1M, and CJ1 CPU Unit Comparison

			CJ1-H-R CPU Unit	CJ1-H	CPU Unit	CJ1M CPU Unit	CJ1 CPU Unit		
	Item		CJ1H-CPU6⊟H-R	CJ1H-CPU6⊟H	CJ1G-CPU4□H	CJ1M-CPU2□/1□	CJ1G-CPU4□		
	Basic	LD	0.016 μs	0.02 μs	0.04 μs	0.10 μs	0.08 μs		
	instructions	OUT	0.016 μs	0.02 μs	0.04 μs	0.35 μs	0.21 μs		
		Examples							
		XFER	240.1 μs (for 1,000 words)	300.1 μs (for 1,000 words)	380.1 μs (for 1,000 words)	650.2 μs (for 1,000 words)	633.5 μs (for 1,000 words)		
Instruction executions times		BSET	140.2 μs (for 1,000 words)	200.1 μs (for 1,000 words)	220.1 μs (for 1,000 words)	400.2 μs (for 1,000 words)	278.3 μs (for 1,000 words)		
	Special instructions	BCD arithmetic	7.6 μs min.	8.2 μs min.	8.4 μs min.	• CPU11/21 21.5 μs min. • Other CPU Units 18.9 μs min.	14.0 μs min.		
		Binary arithmetic	0.18 μs min.	0.18 μs min.	0.20 μs min.	0.30 μs min.	0.37 μs min.		
		Floatingpoint math	0.24 μs min.	8.0 μs min.	9.2 μs min.	• CPU11/21 15.7 μs min. • Other CPU Units 13.3 μs min.	10.2 μs min.		
		SBS/RET	1.33 μs	2.12 μs	3.56 μs	3.84 μs	37.6 μs		
Overhead time			Normal mode: 0.13 ms Parallel mode: 0.28 ms	Normal mode: 0.3 ms Parallel mode: 0.3 ms	0.5 ms	• CPU11/21 0.7 ms • Other CPU Units 0.5 ms	0.5 ms		
Execution timing	CPU execution modes	processing	Any of the following four modes: 1. Normal (instructions and peripheral servicing performed consecutively) 2. Peripheral Servicing Priority Mode (instruction execution interrupted to service peripherals at a specific cycle and time; consecutive refreshing also performed) 3. Parallel Processing Mode with Synchronous Memory Access (instruction executed and peripheral services in parallel while synchronizing access to I/O memory) 4. Parallel Processing Mode with Asynchronous Memory Access (instruction executed and peripheral services in parallel without synchronizing access to I/O memory)		Normal (instructions and peripheral servicing performed consecutively) Peripheral Servicing Priority Mode (instruction execution interrupted to service peripherals at a specific cycle and time; consecutive refreshing also performed) Parallel Processing Mode with Synchronous Memory Access (instruction executed and peripheral services in parallel while synchronizing access to I/O memory) Parallel Processing Mode with Asynchronous Memory Access (instruction executed and peripheral services in parallel without				
		Data links							
	CPU Bus Unit	DeviceNet							
	special refreshing	remote I/O	,						
		Protocol macro send/ receive data	During I/O refresh pe (DLNK(226))	During I/O refresh period					
		CIO and DM Areas							
			Supported. (Up to 256 extra cycli	Not supported. (No extra cyclic tasks; 32 cyclic tasks max.)					
	Independent/s specifications registers	hared for index and data	Supported. The time to switch be	Not supported. (Only independent registers for each task.)					
	Initialization w started	hen tasks are	Supported. Task Startup Flags s	Only Task Flag for first execution.					
	Starting subro multiple tasks	utines from	Global subroutines ca	Not supported.					
Tasks	Scheduled interrupt interval for scheduled interrupt tasks		0.2 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 10 ms)	1 ms to 9,999 ms (in increments of 1 ms) or 10 ms to 99,990 ms (in increments of 10 ms) ms) (in increment ms), 1 ms to ms (in increment ns), 1 ms to ms (in increment ns), 1 ms to ms (in increments of 10 ms), 1 ms to ms (in incremen		0.5 ms to 999.9 ms (in increments of 0.1 ms), 1 ms to 9,999 ms (in increments of 1 ms), or 10 ms to 99,990 ms (in increments of 10 ms)	1 ms to 9,999 ms (in increments of 1 ms) or 10 ms to 99,990 ms (in increments of 10 ms)		
	Interrupt task	For instructions Other than the following ones	task. If the cyclic task was interrupted, data	(including extra cyclic may not be concurred	errupted when interrupt c tasks) accesses the s nt. To ensure data cond g a specific part of the	ame data area words a currency, the DI and El	as the instruction that		
	execution timing during instruction execution	For BIT COUNTER (BCNT) or BLOCK TRANSFER (XFER) instructions		rency even when the s	tion of the instruction h same data area words a				

	Item	CJ1-H-R CPU Unit	CJ1-H CPU Unit	CJ1M CPU Unit	CJ1 CPU Unit
	item	CJ1H-CPU6⊟H-R	CJ1H-CPU6□H CJ1G-CPU4□	H CJ1M-CPU2□/1□	CJ1G-CPU4□
Debugging	Backup to Memory Cards (simple backup function)	In addition to the data listed at the right, data from Units mounted to the CPU Rack or Expansion Racks can also be backed up to the Memory Card (via pushbutton on front panel). This is very effective when replacing Units. Backup data includes scan lists for DeviceNet Units, protocol macros for Serial Communications Units, etc.			Only the user program, parameters, and I/O memory in the CPU Unit.
	Automatic user program and parameter area backup to flash memory	parameter area data	operation without a Memory Card) The are automatically backed up the flash me U Unit from the CX-Programmer, file me	emory whenever they are	Not supported.
	Detailed information on I/O table creation errors	Detailed I/O table error created for any reason	or information is stored in A261 wheneve n.	r the I/O tables cannot be	Not supported.
I/O tables	Displaying presence of first rack word setting on Programming Console	Programming Consol The first rack word is	n if the first rack word has been specified e display. specified from the CX-Programmer, makin from the Programming Console.	•	Not supported.
Built-in I/O	Built-in I/O			CJ1M-CPU2□	Not supported.
Serial PLC Link		Not supported.		Supported.	Not supported.
Scheduled into	errupts set in increments of 0.1 ms	Supported.	Not supported.	Supported.	Not supported.
Battery		CPM2A-BAT01		CJ1W-BAT01	CPM2A-BAT01
Operation when Unit doesn't complete startup process	CPU Unit startup		g (standby) the CPU Unit in MONITOR or artup processing can be specified in the		CPU Unit standby (fixed)
Sequence instructions	Differentiated LD NOT, AND NOT, and OR NOT instructions	Supported.		Not supported. (The same results can be achieved by combining differentiated LD, AND, and OR instructions with the NOT instruction.)	
	OUTB, SETB, and RSTB instructions to manipulate individual bits in DM and EM Area words	Supported.			Not supported.
Timer/ counter	TIMU (0.1-ms, BCD), TIMUX (0.1-ms, binary), TMUH (0.01-ms, BCD), TMUHX (0.01-ms, binary)	Supported. Either BCD or binary can be selected (with CX-Programmer Ver.7.1 or higher).	Not supported.		
instructions	Format for updating PVs for TIM, TIMH, TMHH, TTIM, TIML, MTIM, CNT, CNTR, CNR, TIMW, TMHW, CNTW instructions	Supported.	can be selected (with CX-Programmer \	er. 3.0 or higher).	BCD only
Special math instructions	32-bit signed data line coordinates and X axis starting point specification for APR instruction	Supported.			Not supported.
	High-speed trigonometric functions: SINQ, COSQ, and TANQ instructions	Supported (with CX-Programmer Ver. 7.1 or higher).	Not supported.		
Floating- point decimal	Single-precision calculations and conversions	Supported (enabling standard de	eviation calculations).		Not supported.
instructions	Conversions between single-precision floating point and ASCII		converted to ASCII for display on PTs. n measurement devices can be converte s.	d to floating-point decimal	Not supported.
	Double-precision calculations and conversions	Supported (enabling high-precis	ion positioning).		Not supported.
Text string, table data,	Text string and table data processing instruction execution	instruction).	be performed normally or in the backgro process instruction over several cycles re cle time.).		Normal processing only.
and data shift instructions	Stack insertions/deletions/ replacements and stack counts with table processing instructions	Supported. Effective for tracking	workpieces on conveyor lines.		Not supported.
Data control instructions	PID with autotuning	Supported (eliminating the need	to adjust PID constants).		Not supported.
Subroutine instructions	Global subroutines	Supported (GSBS, GSBN, and C Enables easier struct			Not supported.

	lto	CJ1-H-R CPU Unit	CJ1-H C	PU Unit	CJ1M CPU Unit	CJ1 CPU Unit
	Item	CJ1H-CPU6□H-R	CJ1H-CPU6⊟H	CJ1G-CPU4□H	CJ1M-CPU2□/1□	CJ1G-CPU4□
Failure Error log storage for FAL		Supported. FAL can be executed without placing an entry in the error log. (Only system FAL errors will be placed in the error log.)				Not supported.
instructions	Error simulation with FAL/FALS	Supported. Fatal and nonfatal err	ors can be simulated i	n the system to aid in	debugging.	Not supported.
Data comparisonin structions	AREA RANGE COMPARE (ZCP) and DOUBLE RANGE COMPARE (ZCPL)	Supported.	Supported.			Not supported.
Index register real I/O address conversion for CVM1/CV	Program and real I/O memory address compatibility with CVM1/CVseries PLCs	CVM1/CV-series real I/O memory addresses can be converted to CJ-series addresses and placed in index registers or CJ-series real I/O memory addresses in index registers can be converted to CVM1/CV-series addresses.			Not supported.	
Condition Flag saving and loading	Compatibility with CVM1/CV-series PLCs	Condition Flag status can be saved or loading using the SAVE CONDITION FLAGS (CCS) and LOAD CONDITION FLAGS (CCL) instructions, enabling applications where Condition Flag status must be passed between different program locations, tasks, or cycles.			Not supported.	
Disabling pow	er interruptions in program	Supported. Instructions between DI and EI are executed without performing power OFF processing even if a power interruption has been detected and confirmed.				Not supported.
Condition Flag operation		The statuses of the Equals, Negative, and Error Flags are maintained for execution of the following instructions. TIM, TIMH, TMHH, CNT, IL, ILC, JMP0, JME0, XCHG, XCGL, MOVR, input comparison instructions, CMP, CMPL, CPS, CPSL, TST, TSTN, STC, and CLC.		The Equals, Negative, and Error Flags are turned OFF after executing the following instructions.TIM, TIMH, TMHH, CNT, IL,ILC, JMPO, JMEO, XCHG, XCGL, MOVR, input comparison instructions, CMP, CMPL, CPS, CPSL, TST, and TSTN.		

Unit Versions

Units	Models	Unit version
		Unit version 4.2
	CJ1H-CPU□□H-R	Unit version 4.1
		Unit version 4.0
CJ1-H CPU Units		Unit version 4.0
	CJ1□-CPU□□H CJ1□-CPU□□P	Unit version 3.0
		Unit version 2.0
		Pre-Ver. 2.0
		Unit version 4.0
	CJ1M-CPU12/13 CJ1M-CPU22/23	Unit version 3.0
		Unit version 2.0
CJ1M CPU Units		Pre-Ver. 2.0
		Unit version 4.0
	CJ1M-CPU11/21	Unit version 3.0
		Unit version 2.0

Function Support by Unit Version

Functions Supported for Unit Version 4.0 or Later

CX-Programmer 7.0 or higher must be used to enable using the functions added for unit version 4.0. Additional functions are supported if CX-Programmer version 7.2 or higher is used.

CJ1-H/CJ1M CPU Units

	Function	CJ1H-CPU□□H-R, CJ1□-CPU□□H, CJ1G-CPU□□P, CJ1M-CPU□□		
		Unit version 4.0 or later	Other unit versions	
Online editing of function blocks Note: This function cannot be used for simulations on the CX-Simulator.		ОК	-	
Input-output variab	les in function blocks	ОК	-	
Text strings in func	tion blocks	ОК	-	
New application instructions	Number-Text String Conversion Instructions: NUM4, NUM8, NUM16, STR4, STR8, and STR16	ОК	-	
TEXT FILE WRITE (TWRIT)		ОК	-	
ST programming in task programs		OK with CX-Programmer version 7.2 or higher	-	
SFC programming in task programs		OK with CX-Programmer version 7.2 or higher	-	

User programs that contain functions supported only by CPU Units with unit version 4.0 or later cannot be used on CS/CJ-series CPU Units with unit version 3.0 or earlier. An error message will be displayed if an attempt is made to download programs containing unit version 4.0 functions to a CPU Unit with a unit version of 3.0 or earlier, and the download will not be possible.

If an object program file (.OBJ) using these functions is transferred to a CPU Unit with a unit version of 3.0 or earlier, a program error will occur when operation is started or when the unit version 4.0 function is executed, and CPU Unit operation will stop.

CJ1H-CPU□□H-R Version 4.1 Specifications Change

The following specifications changes have been made for CJ1H-CPU H-R version 4.1.

The following specifications for unit version 4.2 and later are the same as the specifications for unit version 4.0.

Functionality Changes

CPU Unit version	CJ1-H Ver. 4.0	CJ1-H-R Ver. 4.0	CJ1-H-R Ver. 4.1
Timer numbers that can be used with ONE-MS TIMER instructions	0000 to 0015	0000 to 4095	0016 to 4095
0.01-s clock pulse	Not supported	Supported	Not supported

Note: If ONE-MS TIMER instructions (TMHH(540)/TMHHX(552)) with timer numbers 0 to 15 are used in existing programs with CJ1H-CPU H-R version 4.1, the timer numbers must be changed to timer numbers between 0016 and 4095

Performance Changes

CPU Unit version	CJ1-H Ver. 4.0	CJ1-H-R Ver. 4.0	CJ1-H-R Ver. 4.1
Timing precision of HUNDRED-MS TIMER instructions (TIM/TIMX(550))	-10 to 0 ms	-10 to 0 ms	-100 to 0 ms
Timing precision of ONE-MS TIMER instructions (TMHH(540)/TMHHX(522))	-1 to 0 ms	-1 to 0 ms	-10 to 0 ms

Note: 1. The timing precision of version 4.0 and version 4.1 are different. Be sure to check the effect on the application.

2. There have been no changes in the timing precision of TEN-MS TIMER instructions (TIMH(015)/TIMHX(551)) and TENTH-MS TIMER instructions (TIMU(541)/TIMUX(556)) since version 4.0. Use TEN-MS TIMER instructions and TENTH-MS TIMER instructions if accuracy is a problem when using HUNDRED-MS TIMER instructions and ONE-MS TIMER instructions.

Functions Supported for Unit Version 3.0 or Later

CX-Programmer 5.0 or higher must be used to enable using the functions added for unit version 3.0.

CJ1-H/CJ1M CPU Units

Function		CJ1H-CPU□□H-R, CJ1□-CPU□□H, CJ1G-CPU□□P, CJ1M-CPU□□		
		Unit version 3.0 or later	Other unit versions	
Function blocks		OK	_	
Serial Gateway (converting FINS commands to CompoWay/F commands at the built-in serial port)		ОК	-	
Comment memory (in internal flash memory)		OK	-	
Expanded simple backup data		OK	-	
New application instructions	TXDU(256), RXDU(255) (support no-protocol communications with Serial Communications Units with unit version 1.2 or later)	ОК	-	
	Model conversion instructions: XFERC(565), DISTC(566), COLLC(567), MOVBC(568), BCNTC(621)	ОК	-	
	Special function block instructions: GETID(286)	OK	-	
Additional instruction functions PRV(881) and PRV2(883) instructions: Added high-frequency calculation methods for calculating pulse frequency. (CJ1M CPU Units only)		ОК	-	

User programs that contain functions supported only by CPU Units with unit version 3.0 or later cannot be used on CS/CJ-series CPU Units with unit version 2.0 or earlier. An error message will be displayed if an attempt is made to download programs containing unit version 3.0 functions to a CPU Unit with a unit version of 2.0 or earlier, and the download will not be possible.

If an object program file (.OBJ) using these functions is transferred to a CPU Unit with a unit version of 2.0 or earlier, a program error will occur when operation is started or when the unit version 3.0 function is executed, and CPU Unit operation will stop.

Functions Supported for Unit Version 2.0 or Later

CX-Programmer 4.0 or higher must be used to enable using the functions added for unit version 2.0.

CJ1-H/CJ1M CPU Units

Function		CJ1-H CPU Units (CJ1H-CPU□□H-R) (CJ1□-CPU□□H) (CJ1G-CPU□□P)		CJ1M CPU Units		
				CJ1M-CPU12/13/22/23		CJ1M-CPU11/21
			Other unit versions	Unit version 2.0 or later	Other unit versions	Unit version 2.0 or later
Downloading and	Uploading Individual Tasks	OK	_	OK	_	OK
Improved Read F	Protection Using Passwords	OK	OK –		_	OK
Write Protection to CPU Units via	from FINS Commands Sent Networks	ОК	_	ОК	_	ОК
Online Network Connections without I/O Tables		ОК	(Supported if I/O tables are automatically generated at startup.)	ОК	(Supported if I/O tables are automatically generated at startup.)	ОК
Communications Network Levels	through a Maximum of 8	ОК	_	ОК	-	ОК
Connecting Online to PLCs via NS-series PTs		ОК	OK from lot number 030201	ОК	OK from lot number 030201	ОК
Setting First Slot	Words	OK for up to 64 groups	OK for up to 8 groups	OK for up to 64 groups	OK for up to 8 groups	OK for up to 64 groups
Automatic Transf Parameter File	ers at Power ON without a	ОК	_	ОК	-	ОК
Automatic Detection of I/O Allocation Method for Automatic Transfer at Power ON		ОК	_	ОК	-	ОК
Operation Start/E	Operation Start/End Times		-	OK	_	OK
	MILH, MILR, MILC	OK	-	OK	_	OK
	=DT, <>DT, <dt, <="DT,<br">>DT, >=DT</dt,>	ОК	-	ОК	-	ОК
	BCMP2	OK	-	OK	ОК	OK
	GRY	ОК	OK from lot number 030201	ОК	OK from lot number 030201	ОК
New Application	TPO	OK	-	OK		OK
Instructions	DSW, TKY, HKY, MTR, 7SEG	ОК	-	ОК	-	ОК
	EXPLT, EGATR, ESATR, ECHRD, ECHWR	ОК	_	ОК	-	ОК
	Reading/Writing CPU Bus Units with IORD/IOWR	ОК	-	ОК	-	ОК
	PRV2	-	-	OK, but only for CPU Units with built-in I/O	-	OK, but only for CPU Units with built-in I/O

User programs that contain functions supported only by CPU Units with unit version 2.0 or later cannot be used on CS/CJ-series Pre-Ver. 2.0 CPU Units. An error message will be displayed if an attempt is made to download programs containing unit version s.0 functions to a Pre-Ver. 2.0 CPU Unit, and the download will not be possible.

If an object program file (.OBJ) using these functions is transferred to a Pre-Ver. 2.0 CPU Unit, a program error will occur when operation is started or when the unit version 2.0 function is executed, and CPU Unit operation will stop.

Unit Versions and Programming Devices

The following tables show the relationship between unit versions and CX-Programmer versions.

Unit Versions and Programming Devices

			CX-Programmer				Drogramming
CPU Unit	Functions (S	Functions (See note 1.)		Ver. 4.0	Ver. 5.0 Ver. 6.0	Ver. 7.0 or higher	Programming Console
CS/CJ-series unit Ver. 4.0 Functions added for unit version 4.0	Using new functions	_	-	=	OK (See note 2 and 3.)		
	TOT WHILE VEISION 4.0	Not using new functions	ОК	ОК	ОК	ОК	
CS/CJ-series unit Ver. 3.0 Functions added for unit version 3.0	Functions added	Using new functions	_	_	ОК	ОК	No restrictions
	Not using new functions	ОК	ОК	ОК	ОК	Testrictions	
	Functions added	Using new functions	-	ОК	ОК	ОК	
	for unit version 2.0	Not using new functions	ОК	ОК	ОК	ОК	

Note: 1. As shown above, there is no need to upgrade to CX-Programmer version as long as the functions added for unit versions are not used.

- 2. CX-Programmer version 7.1 or higher is required to use the new functionality of CJ1-H-R CPU Units. When using CJ1-H-R CPU unit Ver.4.1, use CX-Programmer Ver.7.2 or later (Check the CX-Programmer version in "Version Information").
- 3. CX-Programmer version 7.0 or higher is required to use the functional improvements made for unit version 4.0 of the CS/CJ-series CPU Units. With CX-Programmer version 7.2 or higher, you can use even more expanded functionality.

Device Type Setting

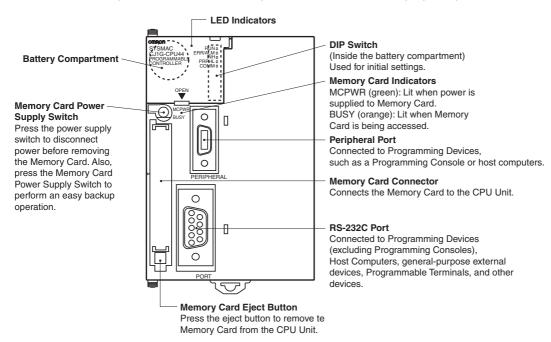
The unit version does not affect the setting made for the device type on the CX-Programmer. Select the device type as shown in the following table regardless of the unit version of the CPU Unit.

Series	CPU Unit group	CPU Unit model	Device type setting on CX-Programmer Ver. 4.0 or higher
CJ Series	CJ1-H CPU Units	CJ1G-CPU□□H CJ1G-CPU□□P	CJ1G-H
		CJ1H-CPU□□H-R (See note.) CJ1H-CPU□□H	СJ1Н-Н
	CJ1M CPU Units	CJ1M-CPU□□	CJ1M

Note: Select one of the following CPU types: CPU67-R, CPU66-R, CPU65-R, or CPU64-R.

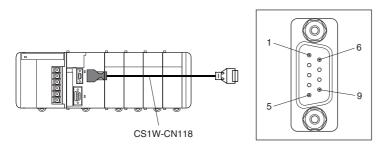
External Interface

A CJ1-series CPU Unit provides two communications ports for external interfaces: a peripheral port and an RS-232C port.



Peripheral port

The peripheral port is used to connect a Programming Device (including a Programming Console) or a host computer. It can also be used as an RS-232C port by connecting a suitable cable, such as the CS1W-CN118 or CS1W-CN\u26. The connector pin arrangement when using a connecting cable for an RS-232C port is shown below.

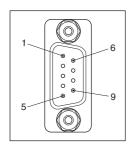


Pin No.	Signal	Name	Direction
1	=	-	-
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	Reserved	None	-
7	=	=	=
8	=	=	=
9	SG (0V)	Signal ground	-
Connector hood	FG	Protection earth	-

RS-232C Port

Item	Specification		
Communications method	Half duplex		
Synchronization	Start-stop		
Baud rate	0.3/0.6/1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps (See note.)		
Transmission distance	15 m max.		
Interface	EIA RS-232C		
Protocol	Host Link, NT Link, 1:N, No-protocol, or Peripheral Bus		

Note: Baud rates for the RS-232C are specified only up to 19.2 kbps. The CJ Series supports serial communications from 38.4 kbps to 115.2 kbps, but some computers cannot support these speeds. Lower the baud rate if necessary.



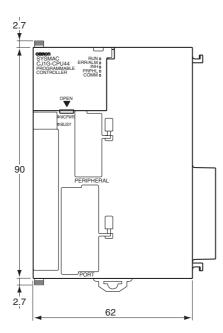
Pin No.	Signal	Name	Direction
1	FG	Protection earth	=
2	SD (TXD)	Send data	Output
3	RD (RXD)	Receive data	Input
4	RS (RTS)	Request to send	Output
5	CS (CTS)	Clear to send	Input
6	5V	Power supply	-
7	DR (DSR)	Data set ready	Input
8	ER (DTR)	Data terminal ready	Output
9	SG (0V)	Signal ground	-
Connector hood	FG	Protection earth	-

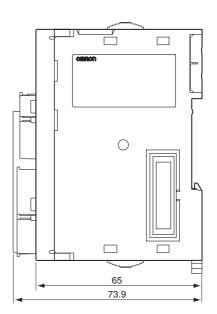
Note: Do not use the 5-V power from pin 6 of the RS-232C port for anything but the NT-AL001-E Link Adapter. Using this power supply for any other external device may damage the CPU Unit or the external device.

Dimensions (Unit: mm)

CJ1-H-R and CJ1-H CPU Units

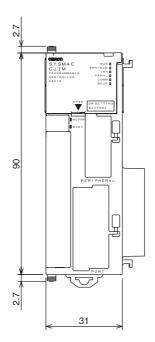


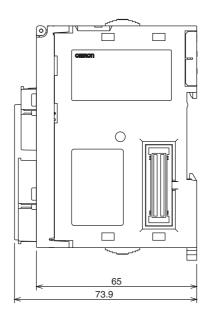




CJ1M CPU Units







About Manuals

Name	Cat. No.	Contents
SYSMAC CJ/NSJ Series CJ1H-CPU H-R, CJ1G-CPU, CJ1M-CPU, CJ1G-CPU P, CJ1G/H-CPU H Programmable Controllers Operation Manual	W393	Provides an outlines of and describes the design, installation, maintenance, and other basic operations for the CJ-series PLCs.
SYSMAC CS/CJ/NSJ Series CS1G/H-CPU	W394	This manual describes programming and other methods to use the functions of the CS/CJ-series and NSJ-series PLCs.
SYSMAC CS/CJ/NSJ Series CS1G/H-CPU	W340	Describes the ladder diagram programming instructions supported by CS/CJ-series and NSJ-series PLCs
SYSMAC CS/CJ Series CQM1H-PRO01-E, C200H-PRO27-E, CQM1-PRO01-E Programming Consoles Operation Manual	W341	Provides information on how to program and operate CS/CJ-series PLCs using a Programming Console.
SYSMAC CS/CJ/NSJ Series CS1G/H-CPU	W342	Describes the C-series (Host Link) and FINS communications commands used with CS/CJ-series PLCs.
SYSMAC WS02-CX□□-V□ CX-Programmer Operation Manual	W446	Provides information on how to use the CX-Programmer for all functionality except for function blocks.
SYSMAC WS02-CXDD-VDCX-Programmer Operation Manual Function Blocks (CS1G-CPUDDH, CS1H-CPUDDH, CJ1G-CPUDDH, CJ1H-CPUDDH, CJ1M-CPUDD, CP1H-XDDD-D, CP1H-XADDD-D, CP1H-YDDD-D	W447	Describes the functionality unique to the CX-Programmer Ver. 7.0 and CP-series CPU Units or CS/CJ-series CPU Units with unit version 3.0 or later based on function blocks. Functionality that is the same as that of the CX-Programmer is described in W446 (enclosed).
CXONE-AL CXONE-AL CXONE-AL CX-Integrator Operation Manual	W464	Describes operating procedures for the CX-Integrator Network Configuration Tool for CS-, CJ-, CP-, and NSJ-series Controllers.
CXONE-AL C-VAL CX-One FA Integrated Tool Package Setup Manual	W463	Installation and overview of CX-One FA Integrated Tool Package.

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